## ASSEMBLY OF 1500 DIA ACRYLIC GLOBE (WALK IN VERSION) CRYSTAL ACRYLIC DISPLAY GLOBE

- 1. Carefully remove the base unit from the smaller of the crates and stand on level ground. There is a Marine ply ring on the underside to keep the unit from sitting in water. This should be in contact with the ground.
- 2. Ensure you have the shouldered s/steel fixing screws that come with the unit. They should be attached to the base or the sphere (larger crate)
- Carefully remove the sides and top of the larger packing crate to allow the sphere to be taken out of the packaging.
  DO NOT HOLD THE SPHERE ON THE EDGES OF THE OPENING FOR SUPPORT OR FOR PURCHASE. USE THE RIM/FLANGE TO CARRY IT ONLY
- 4. Place the sphere carefully on to the top ledge of the base unit ensuring the opening on the sphere lines up with the opening on the base unit. Joggle it around so that all the holes line up.
- 5. Once the parts/holes line up, take the 2 remaining white rim covers and place on top of the rim so again the holes line up. This should be a nice clean gapless fit at the join on the front.
- 6. Take the shouldered screws and tighten them up to just before finger tight allowing wiggle room to shift the sphere around so that the rim and the cover plates fit within the recess created by the front vertical face panel (with logo).
- 7. When satisfied, tighten to ¼ turn past being finger tight. TOO tight and the rim can crack.
- 8. The final screw is a shortened screw and it located on the left inner side back when standing looking at the opening. This will not tighten up so should be used to balance the screws visual appearance.

Any cleaning should be done with a soft cloth with warm water. **NO** abrasive cleaning substances are to be used. If you want to clean it, only use Windowlene or similar cleaners. No methylated

spirits, turps or other type of cleaning product as this will seriously damage the surfaces.

USE Ground-sheet to stop water under base as requested.



